



SHOPFLOOR HEALTH CHECK PROGRAM

- Do you have a clear cut measurement of your lines efficiency?
- Do you know how much you are paying for production lost time in a day?
- Do you measure how much it costs you to do rework?

“You cannot improve what you do not measure.”

Sign on now for a shopfloor health check!

• BENEFITS

- Get a complete evaluation of your current production performance.
- Prioritize problem areas, for the most effective management of production.
- Reveal improvement opportunities.
- Create production awareness.

• OFFERING INCLUDES

- Onsite consulting to obtain a precise measurement of your application and pinpoint improvement opportunities.
- An executive summary report detailing:
 - Line performance results
 - Production area analysis
 - Improvement opportunities



You’ve got line production deadlines to meet. Labour costs are rising, high WIP, constant overtime and shrinking margins . But its hard - to transform the way people think and act.

With the shopfloor health check program, we will work with you, train your people, create awareness and show you visually where the opportunities for savings are in your production line. We will evaluate line performance, collect time measurements, analyze defects and recommend actions that you can act on to correct the situation. With our help, you’ll learn to analyze the line, prioritize problem areas, reduce time on non-value added work.

Ultimately you will have a repeatable line inspection process that you can own. You will reduce WIP, reduce overtime, make more, and transform the way lines operate.



The Shopfloor Health Check Program

Shopfloor Health Check Program is a comprehensive thirteen (13) day health check program designed to collect and analyze your production line performance.

The program identifies three (3) key production areas: SAM, Loss Time, and Quality.

Your delegates will work with us during the run so that they can teach others. We conclude the program by highlighting problems found and provide you with practical recommendations.



Sewing Time Analysis (on SAM): Know how accurate your plans are by collecting and comparing actual targets with GPRO tools against your planned data.

Lost Time Analysis: Discover how much production time is lost on the line. Quantify sources of time loss in non-value added activities like machine break downs, needle changes, or wait time from insufficient material.

Quality Analysis: (on Defect Rate): Measure garment quality levels by tracking defect rates, the frequency of rework, and root causes in real time.

Analysis will be based on accurate, real-time online data made available with GPRO Shopfloor Data Tracking (G.PRO SDT) RFID terminals.



Project Scope

The Health Check is a 13 day onsite line implementation. We will install, implement, monitor, and analyze critical data collected from the line until the final management review is carried out. Your line supervisors will also learn how to plan for and perform health checks on their own.

Program

Day 1-3: Installation, and Training (Hardware and Software)

Day 3: Trial Run

Day 4 - 11: Live Run

Day 12: Data Compilation and Analysis Assessment (Defect, Loss Time, SAM)

Day 13: Close-out meeting

Expectations

After completing data collection, we will deliver a written report with recommended improvements for your production line:

- Line performance with GPRO reports
- Analysis of key production areas
- Suggestions and recommendations for improvements

BONUS: You will receive a copy of the detailed report analysis to keep as a benchmark for future improvements.

Pricing

Pricing for the duration of this program is dependent on the number lines involved. All services are subject to a signed negotiated terms of agreement.

It works for us!

By evaluating our lines the right way, performance has jumped by 20%. We are going to continue doing this regularly.

~ Factory Manager, Indonesia

Ordering information

To order the GPRO Shopfloor Health Check Program, please contact us below:

 <p>Malaysia HQ Office: GPRO Technologies Bhd 18-36, Jalan Tujuh, Taman Delima, 86000, Kluang, Johor, Malaysia. Tel: +607-7762260. Fax: +607-7725892</p>	 <p>Vietnam Branch Office: GPRO Technologies (Vietnam) Co. Ltd Binh Duc Hamlet, Binh Hoa Commune, Thuan An District, Binh Duong Province, Vietnam. Tel: +84 650-3755073</p>	 <p>China Branch Office: 聚宝科技(杭州)有限公司东莞分公司 广东省东莞市常平镇常平商会写字楼9楼C座, 邮编 523560 Tel: +86 769-8390 5566</p>
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